SAFETY DATA SHEET

Version 5.5
Revision Date 06/11/2018
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1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : 1,4-Dioxane

Product Number : 360481
Brand : Sigma-Aldrich
Index-No. : 603-024-00-5

CAS-No. : 123-91-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)
Flammable liquids (Category 2), H225
Eye irritation (Category 2A), H319
Carcinogenicity (Category 2), H351
Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.

Precautionary statement(s)

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233	Keep container tightly closed.

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/ attention.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

May form explosive peroxides., Repeated exposure may cause skin dryness or cracking.
May form explosive peroxides.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms	:	Dioxane Diethylene oxide
Formula	:	$C_4H_8O_2$
Molecular weight	:	88.11 g/mol
CAS-No.	:	123-91-1
EC-No.	:	204-661-8
Index-No.	:	603-024-00-5
Registration number	:	01-2119462837-26-XXXX

Hazardous components

Component	Classification	Concentration
1,4-Dioxane		
	Flam. Liq. 2; Eye Irrit. 2A; Carc. 2; STOT SE 3; H225, H319, H335, H351	90 - 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance.Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture
No data available

5.3 Advice for firefighters
Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
For personal protection see section 8.

6.2 Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections
For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
Use explosion-proof equipment.Keep away from sources of ignition - No smoking.Take measures to prevent the build up of electrostatic charge.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
1,4-Dioxane	123-91-1	TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Liver damage Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		TWA	25 ppm 90 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
		Skin notation		
		TWA	100 ppm 360 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		Skin designation The value in mg/m3 is approximate.		
		C	1 ppm 3.6 mg/m3	USA. NIOSH Recommended Exposure Limits
		Potential Occupational Carcinogen See Appendix A 30 minute ceiling value		
		PEL	0.28 ppm 1 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

Derived No Effect Level (DNEL)

Application Area	Exposure routes	Health effect	Value
Workers	Inhalation	Long-term local effects	144 mg/m3
Workers	Inhalation	Long-term systemic effects	73 mg/m3
Workers	Skin contact	Long-term systemic effects	21 mg/m3

Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	0.153 mg/kg
Marine water	0.67 mg/l
Fresh water	10 mg/l
Fresh water sediment	37 mg/kg
Sewage treatment plant	2700 mg/l
Aquatic intermittent release	10 mg/l

8.2 Exposure controls

Appropriate engineering controls
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: butyl-rubber
Minimum layer thickness: 0.3 mm
Break through time: 480 min
Material tested:Butoject® (KCL 897 / Aldrich Z677647, Size M)

Splash contact
Material: Chloroprene
Minimum layer thickness: 0.6 mm
Break through time: 35 min
Material tested:Camapren® (KCL 722 / Aldrich Z677493, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection
Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid Colour: colourless
b)	Odour	No data available
c)	Odour Threshold	No data available
d)	pH	6.0 - 8 at 500 g/l at 20 °C (68 °F)
e)	Melting point/freezing point	Melting point/range: 10 - 12 °C (50 - 54 °F) - lit.
f)	Initial boiling point and boiling range	100 - 102 °C (212 - 216 °F) - lit.
g)	Flash point	12 °C (54 °F) - closed cup
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	Upper explosion limit: 22 %(V) Lower explosion limit: 2 %(V)
k)	Vapour pressure	36 hPa (27 mmHg) at 20 °C (68 °F) 53 hPa (40 mmHg) at 25.20 °C (77.36 °F)
l)	Vapour density	3.04 - (Air = 1.0)
m)	Relative density	1.034 g/cm3 at 25 °C (77 °F)
n)	Water solubility	completely miscible

o)	Partition coefficient: n-octanol/water	log Pow: -0.27
p)	Auto-ignition temperature	375 °C (707 °F)
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available

9.2 Other safety information

Surface tension	36.9 mN/m at 25 °C (77 °F)
Relative vapour density	3.04 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity
No data available

10.2 Chemical stability
Stable under recommended storage conditions.
Test for peroxide formation before distillation or evaporation. Test for peroxide formation or discard after 1 year.

10.3 Possibility of hazardous reactions
Vapours may form explosive mixture with air.

10.4 Conditions to avoid
Heat, flames and sparks. Extremes of temperature and direct sunlight.

10.5 Incompatible materials
Oxygen, Oxidizing agents, Halogens, Reducing agents, Perchlorates., Trimethylaluminum

10.6 Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 4,200 mg/kg

LC50 Inhalation - Rat - 2 h - 46,000 mg/m3
Remarks: Sense Organs and Special Senses (Nose, Eye, Ear, and Taste):Eye:Other.

LD50 Dermal - Rabbit - 7,858 mg/kg

No data available

Skin corrosion/irritation
Skin - Human
Remarks: Chronic exposure causes drying effect on the skin and eczema.

Skin - Rabbit
Result: No skin irritation

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Eye irritation - 24 h

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
Laboratory experiments have shown mutagenic effects.

Carcinogenicity

This product is or contains a component that has been reported to be possibly carcinogenic based on its IARC, ACGIH, NTP, or EPA classification.

Limited evidence of carcinogenicity in animal studies

IARC:	2B - Group 2B: Possibly carcinogenic to humans (1,4-Dioxane)
NTP:	RAHC - Reasonably anticipated to be a human carcinogen (1,4-Dioxane)
OSHA:	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

No data available

Specific target organ toxicity - single exposure
May cause respiratory irritation.

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

Additional Information
RTECS: JG8225000

Nausea, Vomiting, Weakness, Dizziness, Vertigo, Headache, Sweating, loss of appetite, Kidney injury may occur., Liver injury may occur.
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish	LC50 - Pimephales promelas (fathead minnow) - 985 mg/l - 96 h
Toxicity to daphnia and other aquatic invertebrates	EC50 - Daphnia magna (Water flea) - 8,450 mg/l - 24 h
Toxicity to algae	EC50 - Desmodesmus subspicatus (green algae) - > 500 mg/l - 72 h

12.2 Persistence and degradability

Biodegradability	Result: < 5 % - Not readily biodegradable.

12.3 Bioaccumulative potential
Does not bioaccumulate.

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 1165 Class: 3 Packing group: II
Proper shipping name: Dioxane
Reportable Quantity (RQ): 100 lbs
Poison Inhalation Hazard: No

IMDG
UN number: 1165 Class: 3 Packing group: II EMS-No: F-E, S-D
Proper shipping name: DIOXANE

IATA
UN number: 1165 Class: 3 Packing group: II
Proper shipping name: Dioxane

15. REGULATORY INFORMATION

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-03-01

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-03-01

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-03-01

New Jersey Right To Know Components

	CAS-No.	Revision Date
1,4-Dioxane	123-91-1	2007-03-01

California Prop. 65 Components

	CAS-No.	Revision Date
WARNING! This product contains a chemical known to the State of California to cause cancer. 1,4-Dioxane	123-91-1	2007-09-28

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Carc.	Carcinogenicity
Eye Irrit.	Eye irritation

Flam. Liq.	Flammable liquids
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
STOT SE	Specific target organ toxicity - single exposure

HMIS Rating

Health hazard:	2
Chronic Health Hazard:	*
Flammability:	3
Physical Hazard	0

NFPA Rating

Health hazard:	2
Fire Hazard:	3
Reactivity Hazard:	0

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Preparation Information

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

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