# Thermo Fisher SCIENTIFIC

# SAFETY DATA SHEET

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ACR20373

# (-)-Limonene

#### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

产品说明: (-)-柠檬烯 Product Description: (-)-Limonene

Cat No.: 203730000; 203731000; 203735000

Synonyms (-)-Dipentene
CAS No 5989-54-8
Molecular Formula C10 H16

Supplier UK entity/business name

Fisher Scientific UK Bishop Meadow Road,

Loughborough, Leicestershire LE11 5RG, United Kingdom

General info; Tel: +44 (0)1509 231166

EU entity/business name

Acros Organics BV

Janssen Pharmaceuticalaan 3a, 2440 Geel, Belgium General Info; Tel: +32-14-57 52 11 (info@acros.com)

Technical Support; Tel +32-14-56 56 00 (acros.techsupport@thermofisher.com)

Emergency Telephone Number For information US call: 001-800-ACROS-01 / Europe call: +32 14 57 52 11

Emergency Number **US:**001-201-796-7100 / **Europe:** +32 14 57 52 99 **CHEMTREC** Tel. No.**US:**001-800-424-9300 / **Europe:**001-703-527-3887

E-mail address begel.sdsdesk@thermofisher.com

Recommended Use Laboratory chemicals.
Uses advised against No Information available

## **SECTION 2. HAZARD IDENTIFICATION**

Physical StateAppearanceOdorLiquidClearsweet

# **Emergency Overview**

Flammable liquid and vapor. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. Causes skin irritation. May be harmful if inhaled. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life with long lasting effects.

## Classification of the substance or mixture

Flammable liquids.	Category 3
Aspiration Toxicity	Category 1
Acute Inhalation Toxicity - Vapors	Category 5
Skin Corrosion/Irritation	Category 2
Skin Sensitization	Category 1
Reproductive Toxicity	Category 2
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1

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#### **Label Elements**



#### Signal Word

#### Danger

#### **Hazard Statements**

- H226 Flammable liquid and vapor
- H317 May cause an allergic skin reaction
- H304 May be fatal if swallowed and enters airways
- H315 Causes skin irritation
- H333 May be harmful if inhaled
- H361 Suspected of damaging fertility or the unborn child
- H410 Very toxic to aquatic life with long lasting effects

#### **Precautionary Statements**

#### Prevention

- P201 Obtain special instructions before use
- P202 Do not handle until all safety precautions have been read and understood
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking
- P233 Keep container tightly closed
- P240 Ground/bond container and receiving equipment
- P241 Use explosion-proof electrical/ ventilating/ lighting equipment
- P242 Use non-sparking tools
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P272 Contaminated work clothing should not be allowed out of the workplace
- P243 Take precautionary measures against static discharge
- P264 Wash face, hands and any exposed skin thoroughly after handling
- P271 Use only outdoors or in a well-ventilated area
- P280 Wear protective gloves/protective clothing/eye protection/face protection

# Response

- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
- P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing
- P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- P308 + P313 IF exposed or concerned: Get medical advice/attention
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- P331 Do NOT induce vomiting
- P363 Wash contaminated clothing before reuse
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction

#### Storage

P403 + P235 - Store in a well-ventilated place. Keep cool

# Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

# **Physical and Chemical Hazards**

Flammable liquid. Vapors may cause flash fire or explosion.

#### **Health Hazards**

May cause an allergic skin reaction. Aspiration hazard if swallowed - can enter lungs and cause damage. Causes skin irritation. May be harmful if inhaled. Suspected of damaging fertility or the unborn child.

#### **Environmental hazards**

Very toxic to aquatic life with long lasting effects. Is not likely mobile in the environment due its low water solubility. The product is insoluble and floats on water. The product evaporates slowly. Spillage unlikely to penetrate soil.

No information available

# **SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

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(-)-Limonene

Component	CAS No	Weight %
L-Limonene	5989-54-8	80 - 100
D-Limonene	5989-27-5	1 - 4
p-Cymene	99-87-6	1 - 4
1.8-Cineol	470-82-6	1 - 4

# **SECTION 4. FIRST AID MEASURES**

#### **General Advice**

If symptoms persist, call a physician.

#### **Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

#### **Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

#### Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

#### Ingestion

Clean mouth with water and drink afterwards plenty of water.

#### Most important symptoms and effects

No information available. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

#### Self-Protection of the First Aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

## **Notes to Physician**

Treat symptomatically. Symptoms may be delayed.

#### **SECTION 5. FIRE-FIGHTING MEASURES**

#### Suitable Extinguishing Media

Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

#### Extinguishing media which must not be used for safety reasons

No information available.

## **Specific Hazards Arising from the Chemical**

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Do not allow run-off from fire-fighting to enter drains or water courses.

#### **Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

#### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

## **Personal Precautions**

Ensure adequate ventilation. Use personal protective equipment as required.

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#### **Environmental Precautions**

Should not be released into the environment.

#### Methods for Containment and Clean Up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material.

Refer to protective measures listed in Sections 8 and 13.

#### **SECTION 7. HANDLING AND STORAGE**

#### Handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation.

#### Storage

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Keep container tightly closed in a dry and well-ventilated place.

#### Specific Use(s)

Use in laboratories

## **SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

#### **Control Parameters**

# **Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

# **Exposure Controls**

# **Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

## Personal protective equipment

**Eye Protection** Goggles (European standard - EN 166)

Hand Protection Protective gloves

Ī	Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
١	Viton (R)	See manufacturers	-	EN 374	(minimum requirement)
Į		recommendations			

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

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**Skin and body protection** Long sleeved clothing

**Respiratory Protection** When workers are facing concentrations above the exposure limit they must use

appropriate certified respirators.

To protect the wearer, respiratory protective equipment must be the correct fit and be used

and maintained properly

Large scale/emergency use Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits

are exceeded or if irritation or other symptoms are experienced

Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to

EN14387

Small scale/Laboratory use Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure

limits are exceeded or if irritation or other symptoms are experienced.

Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN

141

When RPE is used a face piece Fit Test should be conducted

**Hygiene Measures** Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls Prevent product from entering drains. Do not allow material to contaminate ground water

system. Local authorities should be advised if significant spillages cannot be contained.

explosive air/vapour mixtures possible

#### **SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

AppearanceClearPhysical StateLiquid

Odor sweet

Odor Threshold No data available PH No information available

Melting Point/Range -104 - -84 °C / -155.2 - -119.2 °F

Softening Point No data available

**Boiling Point/Range** 175 - 177 °C / 347 - 350.6 °F @ 760 mmHg

Flash Point 48 °C / 118.4 °F Method - No information available

Evaporation Rate No data available

Flammability (solid,gas) Not applicable Liquid

Explosion Limits Lower 0.7 Upper 6.1

Vapor Pressure 2.1 hPa @ 20.0 °C

Vapor Density 4.7 (Air = 1.0)

Specific Gravity / Density 0.842

Bulk Density Not applicable Liquid

Water Solubility practically insoluble Solubility in other solvents Proceedings of the No information available

Partition Coefficient (n-octanol/water)

 Component
 log Pow

 L-Limonene
 4.38

 D-Limonene
 4.38

 p-Cymene
 4.8

 1,8-Cineol
 3.4

Autoignition Temperature 237 °C / 458.6 °F

Decomposition Temperature No data available

Viscosity No data available

Explosive Properties

Oxidizing Properties No information available

Molecular FormulaC10 H16Molecular Weight136.24

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# **SECTION 10. STABILITY AND REACTIVITY**

**Stability** Stable under recommended storage conditions.

Hazardous Reactions None under normal processing.

**Hazardous Polymerization** Hazardous polymerization does not occur.

Conditions to Avoid Keep away from open flames, hot surfaces and sources of ignition. Excess heat.

Incompatible products.

Materials to avoid Strong bases. oxygen. Peroxides. Strong acids. Oxidizing agent.

Hazardous Decomposition Products Carbon monoxide (CO). Carbon dioxide (CO2).

# **SECTION 11. TOXICOLOGICAL INFORMATION**

#### **Product Information**

(a) acute toxicity;

Toxicology data for the components

	Component	LD50 Oral	LD50 Dermal	LC50 Inhalation		
ſ	D-Limonene	LD50 = 5200 mg/kg (Rat)	LD50 > 5 g/kg (Rabbit)			
ſ	p-Cymene	LD50 = 4750 mg/kg (Rat)	LD50 > 5000 mg/kg (Rabbit)	LC50 > 9.7 mg/L (Rat) 5 h		
ſ	1,8-Cineol	4300 mg/kg (Rat)				

(b) skin corrosion/irritation; No data available

(c) serious eye damage/irritation; No data available

(d) respiratory or skin sensitization;

Respiratory No data available Skin No data available

May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity; No data available

There are no known carcinogenic chemicals in this product

**(g) reproductive toxicity**; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

**Target Organs** No information available.

(j) aspiration hazard; Category 1

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delayed

Symptoms / effects,both acute and Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

#### **SECTION 12. ECOLOGICAL INFORMATION**

#### **Ecotoxicity effects**

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
D-Limonene	LC50: = 35 mg/L, 96h (Oncorhynchus mykiss) LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)			
p-Cymene	LC50: 48 mg/L/96h (sheepshead minnow)	LC50: 6.5 mg/L/48h		
1,8-Cineol	LC50: 95.4 - 109 mg/L, 96h flow-through (Pimephales promelas)			

Persistence and Degradability

**Persistence** 

Degradation in sewage treatment plant

May persist, based on information available. Insoluble in water.

Contains substances known to be hazardous to the environment or not degradable in waste

water treatment plants.

#### **Bioaccumulative Potential**

May have some potential to bioaccumulate

Component	log Pow	Bioconcentration factor (BCF)
L-Limonene	4.38	No data available
D-Limonene	4.38	No data available
p-Cymene	4.8	No data available
1.8-Cineol	3.4	No data available

Mobility in soil

The product is insoluble and floats on water The product evaporates slowly Spillage unlikely to penetrate soil Is not likely mobile in the environment due its low water solubility Spillage unlikely to penetrate soil

**Endocrine Disruptor Information Persistent Organic Pollutant Ozone Depletion Potential** 

This product does not contain any known or suspected endocrine disruptors

This product does not contain any known or suspected substance This product does not contain any known or suspected substance

#### **SECTION 13. DISPOSAL CONSIDERATIONS**

Waste from Residues/Unused **Products** 

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

**Contaminated Packaging** 

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be landfilled or incinerated, when in compliance with local regulations. Do not let this chemical enter the environment. Do not empty into drains.

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## **SECTION 14. TRANSPORT INFORMATION**

#### **Road and Rail Transport**

UN-No UN2052 Proper Shipping Name UN2052 DIPENTENE

Hazard Class 3
Packing Group III

#### IMDG/IMO

UN-No UN2052
Proper Shipping Name DIPENTENE

Hazard Class 3
Packing Group III

# <u>IATA</u>

UN-No UN2052
Proper Shipping Name UN2052
DIPENTENE

Hazard Class 3 Packing Group III

Special Precautions for User No special precautions required

# **SECTION 15. REGULATORY INFORMATION**

#### **International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)		TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
L-Limonene	-	-	Χ	Х	227-815-6	Χ	Χ	Χ	Χ	Χ	Χ	
D-Limonene	X	X	X	Х	227-813-5	Х	Χ	Χ	Χ	Χ	Χ	KE-24397
p-Cymene	X	-	Χ	Х	202-796-7	Х	Χ	Χ	Χ	Χ	Χ	KE-21748
1,8-Cineol	Х	-	Х	Х	207-431-5	Χ	Χ	Х	Х	Χ	Х	KE-34618

# **National Regulations**

# **SECTION 16. OTHER INFORMATION**

Creation Date22-Oct-2010Revision Date20-Oct-2022Revision SummaryNot applicable.

#### **Training Advice**

Chemical incident response training.

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit

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and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

#### Legend

**CAS** - Chemical Abstracts Service

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical DSL/NDSL - Canadian Domestic Substances List/Non-Domestic

Substances/EU List of Notified Chemical Substances PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**ENCS** - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

RPE - Respiratory Protective Equipment LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

Substances List

EC50 - Effective Concentration 50% POW - Partition coefficient Octanol:Water vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from

Shins

ATE - Acute Toxicity Estimate VOC (volatile organic compound)

#### Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Physical hazards On basis of test data **Health Hazards** Calculation method **Environmental hazards** Calculation method

## Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**